

TMC HALLCREST

Riverside Buildings, Dock Road,
Connahs Quay, Flintshire, CH5 4DS, UK
Telephone: 44(0) 1244 818348 Fax: 44 (0) 1244 818502
E-Mail: sales@t-m-c.com



TECHNICAL DATA SHEET

1. IDENTIFICATION **MC215-6**

2. INITIAL COLOUR **Mauve** PAINT TYPE **MULTI CHANGE**

3. A COLOUR CHANGE CAN BE DETERMINED AFTER 10 MINUTES HEATING @ **215**

4. ESTIMATED HIGHEST TEMPERATURE THE PAINT CAN BE SUBJECTED TO WITHOUT A COLOUR CHANGE **170**

5. TECHNICAL DETAILS

| | |
|---|--|
| Vehicle Type : | Acrylic |
| Coverage | 6 |
| Solvent | PMA |
| Average Drying Time | 1st Coat touch dry in 15 -50 minutes. Allow minimum of 20 minutes before test. |
| Weathering | This paint has good weathering resistance and may be used in arduous environments. |
| Flash Point (Pensky - Martin Closed Cup): | 36 °C |
| %Solids by Weight | 38% |

6. APPLICATION DETAILS

Apply to a blast cleaned and de-greased surface, no primer is necessary. Apply one coat, allowing to touch dry to 15-30 minutes.
Best thermal mapping is achieved by an even coat of paint. The preferred application method is spraying. The paint may be thinned to spraying viscosity by the further addition of thinners.
Removal of the paint can be achieved by using solvents or an abrasive disc.

7. COLOUR CHANGES:

INITIAL COLOUR **Mauve**

| | |
|---|------------|
| 1 | PINK |
| 2 | CREAM |
| 3 | BLUE |
| 4 | GREY |
| 5 | MATT BLACK |
| 6 | GLAZE |

MC215-6 THERMAL INDICATING PAINT

DEFINITION

- A** PURPLE (original colour)
- B** PINK
- C** CREAM
- D** BLUE
- E** GREY
- F** MATT BLACK
- G** GLAZE

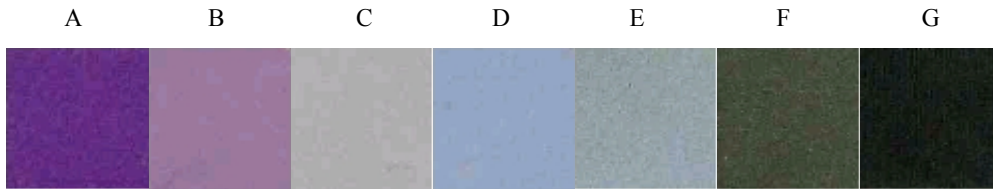


Table of temperature and colour density for each colour transition

| | | A | B | C | D | E | F | G |
|-------------|---------|----------|----------|----------|----------|----------|----------|----------|
| 5min | °C | <390 | 390 | 490 | 610 | 890 | 1020 | 1050 |
| | Density | 1.18M | 0.78M | 0.47V | 0.64C | 0.84C | 1.23V | 1.27V |

Colour Density: The spectral density of the paint after heating, measured with an X-Rite spectrodensitometer

Colour Density Prefix: The spectral density prefix from the spectrodensitometer. There are four prefixes:
C = Cyan ; M = Magenta ; V = Violet; Y= Yellow